

## Stock List

### Punching Machines

| pressing force<br>kN | manu-<br>facturer | machine<br>type | year<br>of<br>construction | size of bench<br>broad x deep<br>mm | installation height<br>biggest stroke down,<br>slide adjustment up<br>mm | strokes<br>per minute | stroke<br>height<br>mm | slide<br>adjustement<br>mm |
|----------------------|-------------------|-----------------|----------------------------|-------------------------------------|--------------------------------------------------------------------------|-----------------------|------------------------|----------------------------|
| 320                  | Kaiser            | V 32 W          | 1977                       | 640 x 450                           | 250                                                                      | 70 - 400              | 8 - 50                 | 50                         |
| 320                  | Kaiser            | V 32            | 1978                       | 450 x 450                           | ca. 270                                                                  | 70 - 500              | 8 - 50                 | 50                         |
| 400                  | Kaiser            | V 40 WH         | 1985                       | 860 x 450                           | 310                                                                      | 100 - 1000            | 8 - 50                 | 50                         |
| 400                  | Kaiser            | V 40 W          | 1984                       | 630 x 440                           | ca. 280                                                                  | 85 - 500              | 8 - 50                 | 50                         |
| 500                  | Kaiser            | PV HL 50        | 1976                       | 640 x 550                           | 290                                                                      | 100 - 500             | 8 - 60                 | 60                         |
| 600                  | Kaiser            | PV 60 F         | 1969                       | 450 x 610                           | ca. 320                                                                  | 70 - 400              | 8 - 60                 | 70                         |
| 630                  | Kaiser            | V 63 WHS        | 1986                       | 1030 x 550                          | 400                                                                      | 70 - 700              | 8 - 60                 | 80                         |
| 630                  | Kaiser            | V 63 W          | 1981                       | 810 x 550                           | 300                                                                      | 65 - 400              | 10 - 80                | 80                         |
| 630                  | Haulick           | RVD 63          | 1996                       | 770 x 620                           | ca. 290                                                                  | 80 - 400              | 4 - 60                 | 80                         |
| 750                  | Kaiser            | PV 75 F         | 1970                       | 440 x 600                           | ca. 320                                                                  | 60 - 240              | 10 - 70                | 70                         |
| 800                  | Kaiser            | PV 80 WZP       | 1982                       | 750 x 620                           | ca. 280                                                                  | 50 - 250              | 10 - 70                |                            |
| 900                  | Kaiser            | PV 90 F         | 1970                       | 540 x 700                           | 340                                                                      | 40 - 160              | 8 - 60                 | 70                         |
| 1000                 | Kaiser            | KSTU 1000       | 1996                       | 1250 x 800                          | 450                                                                      | 50 - 300              | 20 - 120               | 100                        |
| 1250                 | Kaiser            | V 125 WR        | 1990                       | 1250 x 900                          | 450                                                                      | 20 - 150              | 20 - 120               | 100                        |
| 2000                 | Kaiser            | V 200 W         | 1981                       | 1030 x 800                          | 400                                                                      | 40 - 240              | 20 - 120               | 80                         |
| 2500                 | Kaiser            | KSTU 2500       | 2003                       | 1500 x 1250                         | 450                                                                      | 20 - 120              | 20 - 180               | 150                        |

### Straightener

| Machine | manu-<br>facturer | year of<br>construction | Strip width<br>in mm | load capacity<br>in daN | rolls diameter<br>in mm |
|---------|-------------------|-------------------------|----------------------|-------------------------|-------------------------|
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